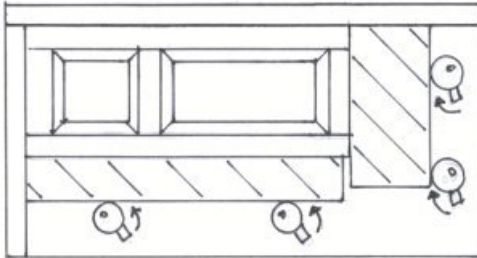


Adjustable Jig Instructions

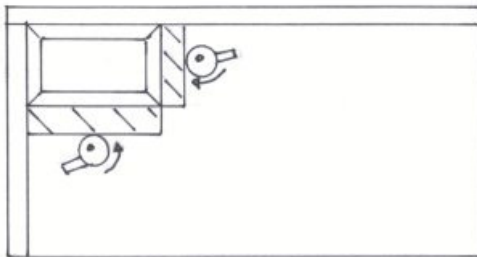
Ref: AJ1

Drawing "A"

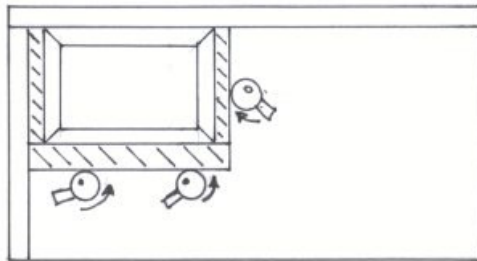
This diagram shows the jig in use cramping a door until the adhesive is dry. Note that pressure bars are used to take up the space from the eccentric cramps to the door. This space can be made up using a number of pieces of wood.



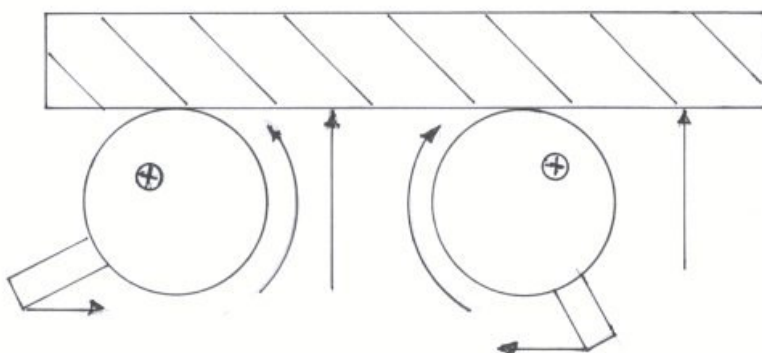
"A"



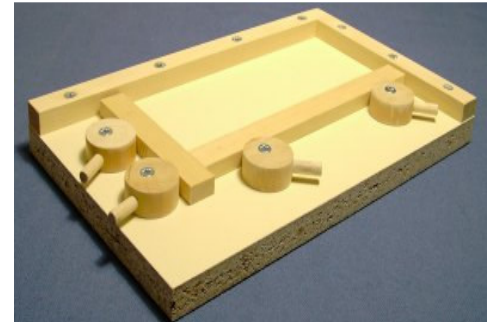
"B"



"C"



"D"



Drawing "B"

This diagram shows a small picture frame being cramped. To achieve this, the eccentric cramps are moved closer to the frame. First put your frame in position and allowing for pressure bars, mark where the eccentric cramps need to be. Mark the position of the screw and drill a pilot hole, then screw the cramp in position.

Care should be taken to see that your mitres line up. Use only sufficient pressure to hold the frame while the adhesive dries.

Drawing "C"

This diagram is similar to "B" except that 3 pressure bars are used. Two are cut exactly to the length of the shorter of your frame and the third long enough to cover the two shorter bars.

This procedure helps to keep your frame square. If you are producing a number of frames of the same size, the more accurately you cut the two short pressure bars the better your frames will be!

Drawing "D"

This diagram shows the action of the eccentric cramps and how they should be fitted.